

# LOCATION OF WAREHOUSES

We have the problem of location of warehouses. The probable location depends upon

- i. Demand of the nearby region
- ii. Facilities for various transportation linkages i.e. by road, railways, availability of manpower etc.

By probable location we mean that here we can have the possibility of setting up a warehouse.

Out of the probable locations few will be picked up as the company wants to set up a fixed number of warehouses.

Now our aim is to choose a location of the warehouse with a view to minimize the total transportation from factory to warehouse and warehouse to wholesalers.

Suppose there are ' $m$ ' probable locations and out of these ' $m$ ' company wants to pick up only ' $p$ ' locations where they can have their warehouses.

Now  $x_{ijk}$ - number of units transported from the  $i^{th}$  factory to the  $k^{th}$  destination via the  $j^{th}$  warehouse, where

$i = 1, 2, \dots, l$  factories

$j = 1, 2, \dots, m$  warehouses

$k = 1, 2, \dots, n$  destinations/wholesalers

Since we are transporting finished units from the factory to the destination, we will have two types of transportation costs.

- (1) From factory to warehouse.
- (2) From warehouse to destination/wholesaler.

$C_{ij}$  – be the unit transportation cost from the  $i^{th}$  factory to  $j^{th}$  warehouse.

$C_{jk}$  – be the unit transportation cost from the  $j^{th}$  warehouse to  $k^{th}$  destination.

Therefore,

Total transportation cost will be

$$\sum_{i=1}^l \sum_{j=1}^m \sum_{k=1}^n (C_{ij} + C_{jk}) x_{ijk}$$

We want to minimize this total cost subject to some constraints.

Each factory has a limited capacity.

Therefore, the total number of units transported from each factory will be limited. This is one constraint.

Total shipment from  $i^{th}$  factory to all the destinations via all warehouses should be less than or equal to the availability ( $a_i$ ) at the  $i^{th}$  factory.

$$\text{i.e. } \sum_j \sum_k x_{ijk} \leq a_i ; i = 1, 2, \dots, l.$$

Similarly, the total supply to the  $k^{th}$  destination via all the warehouses should be greater than equal to demand at the  $k^{th}$  destination.

$$\text{i.e. } \sum_i \sum_j x_{ijk} \geq d_k \text{ for all } k = 1, 2, \dots, n.$$

By now we have also to take into consideration the capacity of the warehouses. Each warehouse has some upper and lower limit capacity

$$\text{i.e. } L_j y_j \leq \sum_{i=1}^l \sum_{k=1}^n x_{ijk} \leq U_j y_j$$

where  $U_j$  and  $L_j$  are upper and lower limits of the  $j^{th}$  warehouse. But out of ' $m$ ' only ' $p$ ' are selected

therefore,  $y_j$  can take only 2 values 0 to 1

$$y_j = \begin{cases} 1 & \text{if the } j^{th} \text{ possible location is selected for the warehouse} \\ 0 & \text{otherwise} \end{cases}$$

If  $y_j = 1$  we get

$$L_j \leq \sum_{i=1}^l \sum_{k=1}^n x_{ijk} \leq U_j, j = 1, 2, \dots, m$$

If  $y_j = 0$ , we get

$$0 \leq \sum_{i=1}^l \sum_{k=1}^n x_{ijk} \leq 0$$

$$\Rightarrow \sum_{i=1}^l \sum_{k=1}^n x_{ijk} = 0$$

$\Rightarrow$  No shipment from the warehouse i.e. this warehouse is not operated.

Also,  $\sum_j^m y_j = p$  since out of ' $m$ ' only ' $p$ ' are to be selected.

Therefore, the complete problem is

$$\text{Max } Z = \sum_{i=1}^l \sum_{j=1}^m \sum_{k=1}^n (C_{ij} + C_{jk}) x_{ijk}$$

*s. t.*

$$\sum_j \sum_k x_{ijk} \leq a_i$$

$$\sum_i \sum_j x_{ijk} \geq d_k$$

$$L_j y_j \leq \sum_{i=1}^l \sum_{k=1}^n x_{ijk} \leq U_j y_j$$

$$\sum_{j=1}^m y_j = p.$$

Where  $y_j$  is an integer and  $x_{ijk}$  may or may not be integers.

If  $x_{ijk}$  are also integers then the above problem becomes an integer programming problem, otherwise it is a mixed integer programming problem and can be solved easily.