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DEPARTMENT OF CHEMISTRY

BSc. (INDUSTRIAL CHEMISTRY) SEMESTER-III

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Bachelor of Sciences in Industrial Chemistry

Category II

Industrial Chemistry Course for Undergraduate Programme of study with Industrial Chemistry as one of the Core Disciplines

DISCIPLINE SPECIFIC CORE COURSE – 7: (DSC-7) Industrially important Inorganic Materials

CREDIT DISTRIBUTION, ELIGIBILITY AND PRE-REQUISITES OF THE COURSE

Course title & Code	Credits	Credit distribution of the course			Eligibility criteria	Pre-requisite of the course (if any)
		Lecture	Tutorial	Practical/ Practice		
Industrially important Inorganic Materials (DSC-7: Industrial Chemistry -III)	04	02	--	02	Physics, Chemistry, Mathematics, in Class XII	---

Learning Objectives

The Learning Objectives of this course are as follows:

- To impart basic knowledge of chemistry of inorganic materials such as silicates, non-silicates, ceramics, and cement.
- To enrich students with the knowledge of various types of batteries like Pb acid Battery, Li-ion Battery, Fuel Cells and Solar cell.
- To impart the theoretical and practical knowledge of estimation and determination of various industrially important chemicals.

Learning outcomes

By the end of this course, students will be able to:

- Establish an appreciation of the role of inorganic chemistry in the chemical sciences.
- Analyse inorganic materials like silicates, ceramics and cement.
- Familiarized with scientific method of planning, developing, conducting, reviewing and reporting experiments.
- Draw various concepts of industrial metallurgy which will help them to explore new innovative areas of research.
- Explain scientific methods employed in inorganic chemistry.

SYLLABUS OF DSC-7

Unit 1: Silicate Industries

Week: 7

(a) *Glass*: Glassy state and its properties, Classification (silicate and non-silicate glasses). Manufacture and processing of glass. Composition and properties of the following: Soda lime glass, lead glass, armoured glass, safety glass, borosilicate glass, and photosensitive glass.

(b) *Ceramics*: Ceramic, their types and manufacture. High technology ceramics and their applications, super conducting and semiconducting oxides, fullerenes carbon nanotubes and carbon fiber, clays and feldspar.

(c) *Cement*: Classification of cement, ingredients and their role. Manufacture of cement and the setting process, quick setting cements.

Unit 2: Batteries

Week: 4

Primary and secondary batteries, battery components and their role and characteristics of battery. Working of following batteries: Pb acid Battery, Li-ion Battery, Fuel Cells, and Solar cell

Unit 3: Fertilizers

Week: 4

Different types of fertilizers (N, P and K). Importance of fertilizers, chemistry involved in the manufacture of the following fertilizers: urea, ammonium nitrate, calcium ammonium nitrate, ammonium phosphates, superphosphate of lime, potassium chloride and potassium nitrate.

Practical components

(Credits:02, Laboratory periods: 60)

1. Detection of constituents of Dolomite (Calcium, Magnesium and carbonate ions) by qualitative analysis.
2. Determination of composition of Dolomite using complexometric titration.

3. Detection of constituents of Ammonium Sulphate fertilizer (Ammonium and Sulphate ions) by qualitative analysis.
4. Determine its free acidity in Ammonium Sulphate fertilizer.
5. Detection of constituents of CAN fertilizer (Calcium, Ammonium and Nitrate ions) by qualitative analysis.
6. Estimation of Calcium content in CAN fertilizer.
7. Detection of constituents of Superphosphate fertilizer (Calcium and Phosphate ions) by qualitative analysis.
8. Estimation of phosphoric acid content in Superphosphate fertilizer.
9. To determine the total insoluble residue in the cement sample.
10. To determine the amount of lime (CaO) in the given sample of cement.
11. To determine the silica content in the given sample of cement.
12. To determine the Oxides (Sesquioxides $\text{Fe}_2\text{O}_3 + \text{Al}_2\text{O}_3$) in the given sample of cement.

Essential/recommended readings

Theory:

1. Felder, R. M.; Rousseau, R. W. (2015), **Elementary Principles of Chemical Processes**, Wiley Publishers, New Delhi.
2. Stocchi, E. (1990), **Industrial Chemistry**, Vol -I, Ellis Horwood Ltd. UK.
3. Kingery, W. D.; Bowen, H. K.; Uhlmann, D. R. (1976), **Introduction to Ceramics**, Wiley Publishers, New Delhi.
4. Kent, J. A. (ed) (1997), **Riegel's Handbook of Industrial Chemistry**, CBS Publishers, New Delhi.
5. Jain, P. C.; Jain, M. (2013), **Engineering Chemistry**, Dhanpat Rai & Sons, Delhi.
6. Sharma, B. K. (2014), **Engineering Chemistry**, Goel Publishing House, Meerut

Practical:

1. Jeffery, G.H.; Bassett, J.; Mendham, J.; Denney, R.C. (1989), **Vogel's Textbook of Quantitative Chemical Analysis**, John Wiley and Sons.
2. Svehla, G.(1996), **Vogel's Qualitative Inorganic Analysis**, Prentice Hall.
3. Banewicz, J. J.; Kenner, C.T. **Determination of Calcium and Magnesium in Limestones and Dolomites**, Anal. Chem., 1952, 24 (7), 1186–1187.

Note: Examination scheme and mode shall be as prescribed by the Examination Branch, University of Delhi, from time to time.

DISCIPLINE SPECIFIC CORE COURSE –DSC 8: Chemical Energetics and Equilibria

Credit distribution, Eligibility and Pre-requisites of the Course

Course title & Code	Credits	Credit distribution of the course			Eligibility criteria	Pre-requisite of the course (if any)
		Lecture	Tutorial	Practical/ Practice		
Chemical Energetics and Equilibria (DSC-8: Chemistry -III)	04	02	--	02	Physics, Chemistry, Mathematics, in Class XII	

Learning Objectives

The Learning Objectives of this course are as follows:

- To develop basic understanding of the chemical energetics, laws of thermodynamics and ionic equilibrium.
- To provide basic understanding of the behaviour of electrolytes and their solutions.
- To give an overview of the properties of ideal and real gases and deviation from ideal behaviour.

Learning outcomes

By the end of the course, the students will be able to:

- Explain the laws of thermodynamics, thermochemistry and equilibria.
- Illustrate the concept of pH and its effect on the various physical and chemical properties of the compounds.
- Explain and draw the concepts to predict feasibility of chemical reactions and to study the behaviour of reactions in equilibrium.

SYLLABUS OF DSC-8

Unit 1: Chemical Energetics

Weeks: 8

Recapitulation of Intensive and extensive variables; state and path functions; isolated,

closed and open systems, concept of heat, Q , work, W , internal energy, U , and enthalpy, H .

First law

Concept of heat, Q , work, W , internal energy, U , and statement of first law; enthalpy, H , relation between heat capacities for ideal gas, Joule's experiment, calculations of Q , W , ΔU and ΔH for reversible expansion of ideal gases under isothermal conditions.

Thermochemistry

Enthalpy of reactions: standard states; enthalpy of neutralization, enthalpy of ionization enthalpy of hydration, enthalpy of formation and enthalpy of combustion, Integral enthalpy of solution, bond dissociation energy and bond enthalpy; Hess's law, Born Haber's cycle (NaCl / KCl).

Second Law

Concept of entropy; statements of the second law of thermodynamics (Kelvin and Clausius). Calculation of entropy change for reversible processes (for ideal gases). Free Energy Functions: Gibbs and Helmholtz energy (Non-PV work and the work function); Free energy change and concept of spontaneity (for ideal gases).

Third Law

Statement of third law, qualitative treatment of absolute entropy of molecules (examples of NO , CO), concept of residual entropy

Unit 2: Chemical Equilibrium

Weeks:2

Criteria of thermodynamic equilibrium. Free energy change in a chemical reaction and equilibrium constant, exergonic and endergonic reactions with examples such conversion of ATP to ADP or vice versa,, Le Chatelier's principle, relationship between K_p , K_c and K_x for reactions involving ideal gases.

Unit 3: Ionic Equilibria

Weeks: 5

Strong, moderate and weak electrolytes, degree of ionization, factors affecting degree of ionization, Ostwald's dilution law, ionization constant and ionic product of water, ionization of weak acids and bases, Degree of ionization, pH scale, common ion effect, Buffer solutions, Henderson-Hasselbach equation. Solubility and solubility product of sparingly soluble salts – applications of solubility product principle

Practicals components

(Credit:02, Laboratory periods: 60)

Chemical Energetics:

1. Determination of heat capacity of calorimeter.
2. Determination of enthalpy of neutralization of hydrochloric acid with sodium hydroxide.
3. Determination of the enthalpy of ionization of acetic acid.
4. Determination of enthalpy of neutralization of acetic acid and ammonium hydroxide using Hess's law.
5. Determination of integral enthalpy of solution (both endothermic and exothermic) of salts.
6. Determination of enthalpy of hydration of Copper sulphate.

Ionic equilibria:

7. Preparation of buffer solutions: (i) Sodium acetate-acetic acid or (ii) Ammonium chloride-ammonium acetate. Measurement of the pH of buffer solutions and comparison of the values with theoretical values.
8. Study the effect of addition of HCl/NaOH on pH of the buffer solutions (acetic acid, and sodium acetate).
9. Titration of strong acid with strong base using pH meter.

Essential/recommended readings**Theory:**

1. Castellan, G. W. (2004), **Physical Chemistry**, Narosa.
2. Kapoor, K. L. (2015), **A Textbook of Physical Chemistry**, Vol 1, 6th Edition, McGraw Hill Education.
3. Kapoor, K. L. (2015), **A Textbook of Physical Chemistry**, Vol 2, 6th Edition, McGraw Hill Education.
4. Puri, B. R., Sharma, L. R. and Pathania M. S. (2020), **Principles of Physical Chemistry**, Vishal Publishing Co.

Practical:

1. Khosla, B. D.; Garg, V. C.; Gulati, A. (2015), **Senior Practical Physical Chemistry**, R. Chand & Co.
2. Kapoor, K. L. (2019), **A Textbook of Physical Chemistry**, Vol 7, 1st Edition, McGraw Hill Education.
3. Batra, S. K., Kapoor, V and Gulati, S. (2017) 1st Edition, **Experiments in Physical Chemistry**, Book Age series.

DISCIPLINE SPECIFIC CORE COURSE – DSC 9: Elementary Linear Algebra
Credit distribution, Eligibility and Pre-requisites of the Course

Course title & Code	Credits	Credit distribution of the course			Eligibility criteria	Pre-requisite of the course(if any)
		Lecture	Tutorial	Practical/ Practice		
Elementary Linear Algebra (DSC-9: MP -III)	04	02	--	02		

DISCIPLINE SPECIFIC ELECTIVE COURSE – DSE 1: GREEN CHEMISTRY

Credit distribution, Eligibility and Pre-requisites of the Course

Course title & Code	Credits	Credit distribution of the course			Eligibility criteria	Pre-requisite of the course(if any)
		Lecture	Tutorial	Practical/ Practice		
Green Chemistry (DSE-1)	04	02	--	02		

Learning Objectives

The Learning Objectives of this course are as follows:

- Huge rise in environmental pollution, depleting resources, climate change, ozone depletion, heaps and heaps of landfills piling up has forced the society to become more and more environmentally conscious.
- It is not a new branch of chemistry but helps to improve the creative and innovative thinking in undergraduate students. Green chemistry is a way to boost profits, increase productivity and ensure sustainability with absolute zero waste. Innovations and applications of green chemistry in education have helped companies to gain environmental benefits as well as to achieve economic and societal goals also. Undergraduate students are the ultimate scientific community of tomorrow.
- Training them to practice chemistry in the safest way possible is key towards safe working conditions in the laboratories as well as the chemical industry and extends to society in a sustainable future for the planet.
- To develop basic understanding of the chemical energetics, laws of thermodynamics and ionic equilibrium.

Learning outcomes

By the end of the course, the students will be able to:

- Understand the twelve principles of green chemistry and also build the basic understanding of toxicity, hazard and risk related to chemical substances.
- Calculate atom economy, E-factor and relate them in all organic synthesis
- Appreciate the use of catalyst over stoichiometric reagents
- Learn to use green solvents, renewable feedstock and renewable energy sources for carrying out safer chemistry
- Appreciate the use of green chemistry in problem solving skills and critical thinking to innovate and find solutions to environmental problems.

- Learn to design safer processes, chemicals and products through understanding of inherently safer design (ISD)
- Appreciate the success stories and real-world cases as motivation for them to practice green chemistry

SYLLABUS OF DSE-1

Unit :1 Introduction

Weeks:04

Definition of green chemistry and how it is different from conventional chemistry and environmental chemistry.

- Need of green chemistry
- Importance of green chemistry in- daily life, Industries and solving human health problems (four examples each).
- A brief study of Green Chemistry Challenge Awards (Introduction, award categories and study about five last recent awards).

Unit 2: Twelve Principles of Green Chemistry

Weeks: 6

The twelve principles of the Green Chemistry with their explanations, Special emphasis on the following:

- Prevention of waste / byproducts, pollution prevention hierarchy.
- Green metrics to assess greenness of a reaction: environmental impact factor, atom economy and calculation of atom economy.
- Green solvents-supercritical fluids, water as a solvent for organic reactions, ionic liquids, solvent less reactions, solvents obtained from renewable sources.
 - Catalysis and green chemistry- comparison of heterogeneous and homogeneous catalysis, biocatalysts, asymmetric catalysis and photocatalysis.
- Green energy and sustainability.
- Real-time analysis for pollution prevention.
- Prevention of chemical accidents, designing greener processes, inherent safer design, principle of ISD “What you don’t have cannot harm you”, greener alternative to Bhopal Gas Tragedy (safer route to carcarbaryl) and Flixiborough accident (safer route to cyclohexanol) subdivision of ISD, minimization, simplification, substitution, moderation and limitation

Unit 3:

Weeks: 5

The following Real-world Cases in green chemistry should be discussed: Surfactants for carbon dioxide – replacing smog producing and ozone depleting solvents with CO₂ for precision cleaning and dry cleaning of garments. Designing of environmentally safe

marine antifoulant. Rightfit pigment: Synthetic azo pigments to replace toxic organic and inorganic pigments. An efficient, green synthesis of a compostable and widely applicable plastic (polylactic acid) made from corn.

Practical components:

(Credit:02, Laboratory periods: 60)

Characterization by melting point, UV-Visible spectroscopy, IR spectroscopy and any other specific method should be done (wherever applicable).

1. Preparation and characterization of nanoparticles of gold using tea leaves/silver nanoparticles using plant extracts.
2. Preparation of biodiesel from waste cooking oil and characterization (TLC, pH, solubility, combustion test, density, viscosity, gel formation at low temperature and IR can be provided).
4. Benzoin condensation using thiamine hydrochloride as a catalyst instead of cyanide.
5. Extraction of D-limonene from orange peel using liquid CO₂ prepared from dry ice.
6. Mechanochemical solvent free, solid-solid synthesis of azomethine using p-toluidine and o-vanillin/p-vanillin.
9. 6 Microwave-assisted Knoevenagel reaction using anisaldehyde, ethylcyanoacetate and ammonium formate.
7. Photoreduction of benzophenone to benzopinacol in the presence of sunlight.
8. Photochemical conversion of dimethyl maleate to dimethyl fumarate (cis-trans isomerisation)
9. Benzil- Benzilic acid rearrangement: Preparation of benzilic acid in solid state under solvent-free condition.

Essential/recommended readings

Theory:

1. Anastas, P.T., Warner, J.C. (2014), **Green Chemistry, Theory and Practice**, Oxford University Press.
2. Lancaster, M. (2016), **Green Chemistry: An Introductory Text**, 3rd Edition, RSC Publishing.
3. Cann, M. C., Connely, M.E. (2000), **Real-World cases in Green Chemistry**, American Chemical Society, Washington.
4. Matlack, A.S. (2010), **Introduction to Green Chemistry**, 2nd Edition, Boca Raton: CRC Press/Taylor & Francis Group publisher.
5. Alhuwalia, V.K., Kidwai, M.R. (2005), **New Trends in Green chemistry**, Anamalaya Publishers.
6. Sidhwani, I.T, Sharma, R.K. (2020), **An Introductory Text on Green Chemistry**, Wiley India Pvt Ltd.

Practical:

1. Kirchoff, M.; Ryan, M.A. (2002), **Greener approaches to undergraduate chemistry experiment**, American Chemical Society, Washington DC.
2. Sharma, R.K.; Sidhwani, I.T.; Chaudhari, M.K. (2013), **Green Chemistry Experiments: A monograph**, I.K. International Publishing House Pvt Ltd. New Delhi.
3. Pavia, D.L.; Lamponam, G.H.; Kriz, G.S.W. B. (2012), **Introduction to organic Laboratory Technique- A Microscale approach**, 4th Edition, Brooks-Cole Laboratory Series for Organic chemistry.
4. Sidhwani I.T. (2015), Wealth from Waste: A green method to produce biodiesel from waste cooking oil and generation of useful products from waste further generated. **DU Journal of Undergraduate Research and Innovation**, 1(1),131-151. ISSN: 2395-2334.
5. Sidhwani, I.T; Sharma, R.K. (2020), **An Introductory Text on Green Chemistry**, Wiley India Pvt Ltd.
6. **Monograph on Green Chemistry Laboratory Experiments**, Green Chemistry Task Force Committee, Department of Science and Technology, Government of India.